

Date: Friday, 6/1/2007 1:02:36 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	GASKET		
Job Number	32741		Part Number	D353625		
Estimate Number	12719		Drawing Number	D3536 REV A		
P.O. Number	N/A		Project Number	N/A		
This Issue	6/1/2007	S.O. No.	N/A	Drawing Revision	A	
Prsht Rev.	NC		Material	N/A		
First Issue	N/A		Due Date	6/8/2007		
Previous Run	32271		Qty:	20	Um:	Each
Written By			Comment	Est Rev:A New Issue 07-02-14 JLM		
Checked & Approved By						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	MNEO60S063	NEOPRENE SHEET 0.063
		 Comment: Qty.: 0.6254 sf(s)/Unit Total: 12.5076 sf(s) NEOPRENE SHEET 0.063 Batch: m103104 ml 0106 02 (20)
2.0	WATER JET	FLOW WATER JET
		 Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev: A Prog Rev: A ml 0106 02 (20) 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 ml 0106 02 (20) Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		 Comment: SECOND CHECK SA 0106 01 (20)
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 2007/06/04 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/16/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 6/1/2007 1:02:36 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 32741

Part Number: D353625

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(ad)

Comment: FINAL INSPECTION/W/O RELEASE

AK-710405

Job Completion



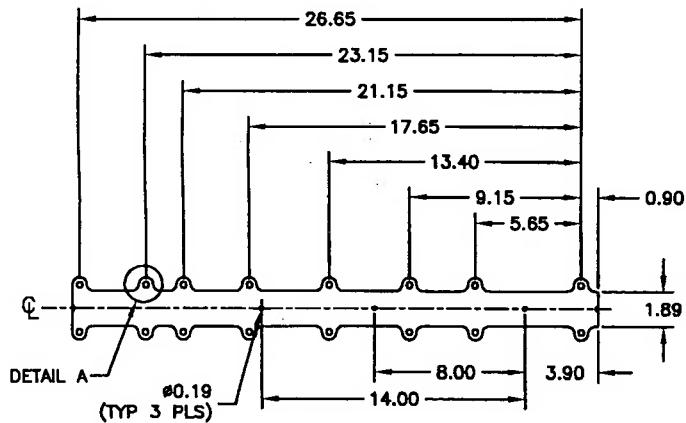
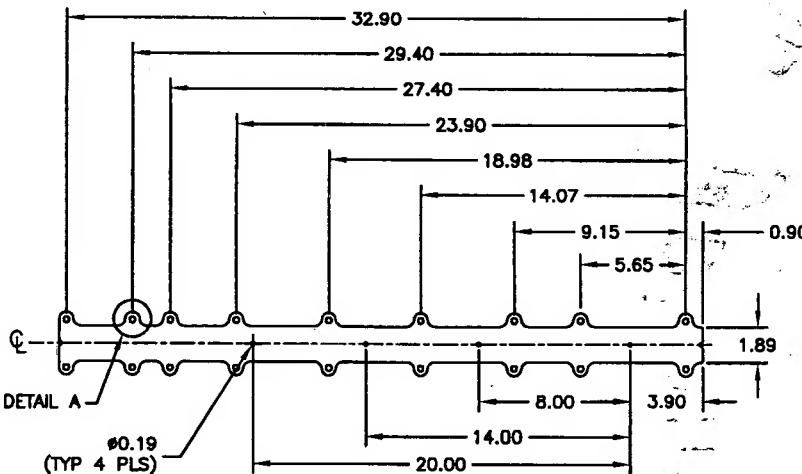
C207106104

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART****09.02.12****D3536-11 GASKET****D3536-13 GASKET****NOTES**

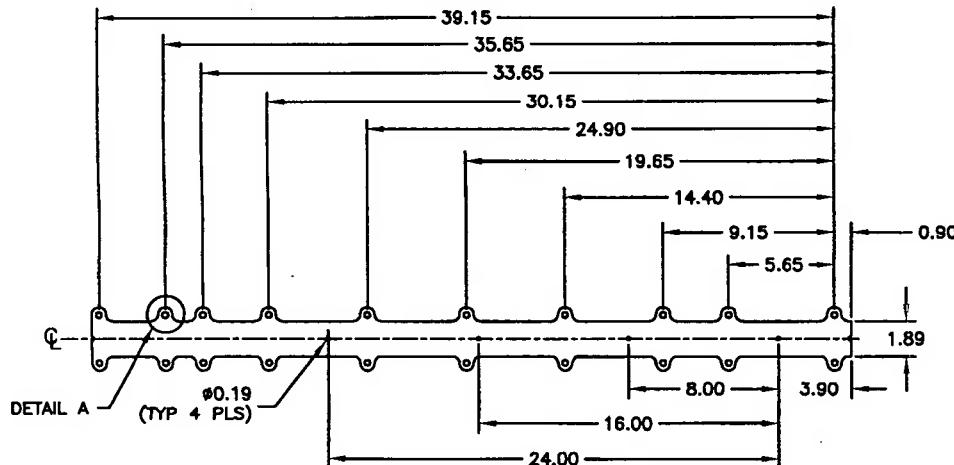
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\frac{1}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

SHOP COPY  
RETURN TO  
SERVING  
FILED COPY  
AMENDMENT  
ATT. NOT NOTICE  
WORK ORDER  
NO. 3536-11

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
<b>CB</b>	<b>CB</b>	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
<i>WT</i>	<i>WT</i>	<b>D3536</b>
DATE		SHEET 1 OF 6
06.10.25		SCALE
TITLE		1:10
GASKET		
A	06.10.25	NEW ISSUE

**DART**

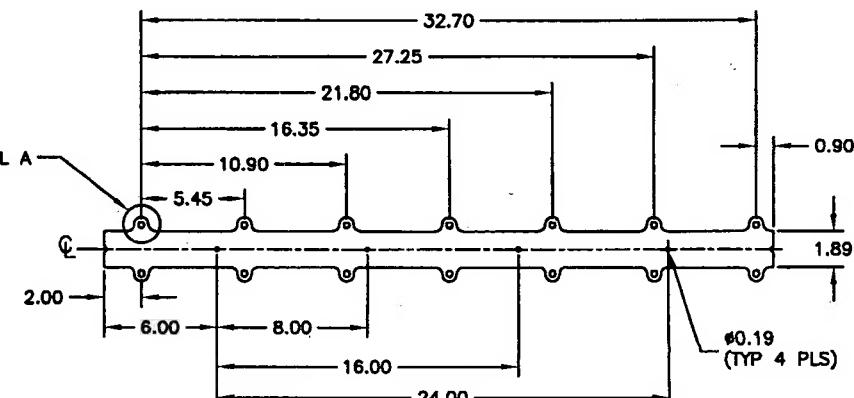
07.02.12

**D3536-15 GASKET**

100 COPY  
100 TO  
100 RING  
100 COPIED  
100 AMENDMENT  
100 NOTICE  
100 WORK ORDER  
NO. 3274

**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

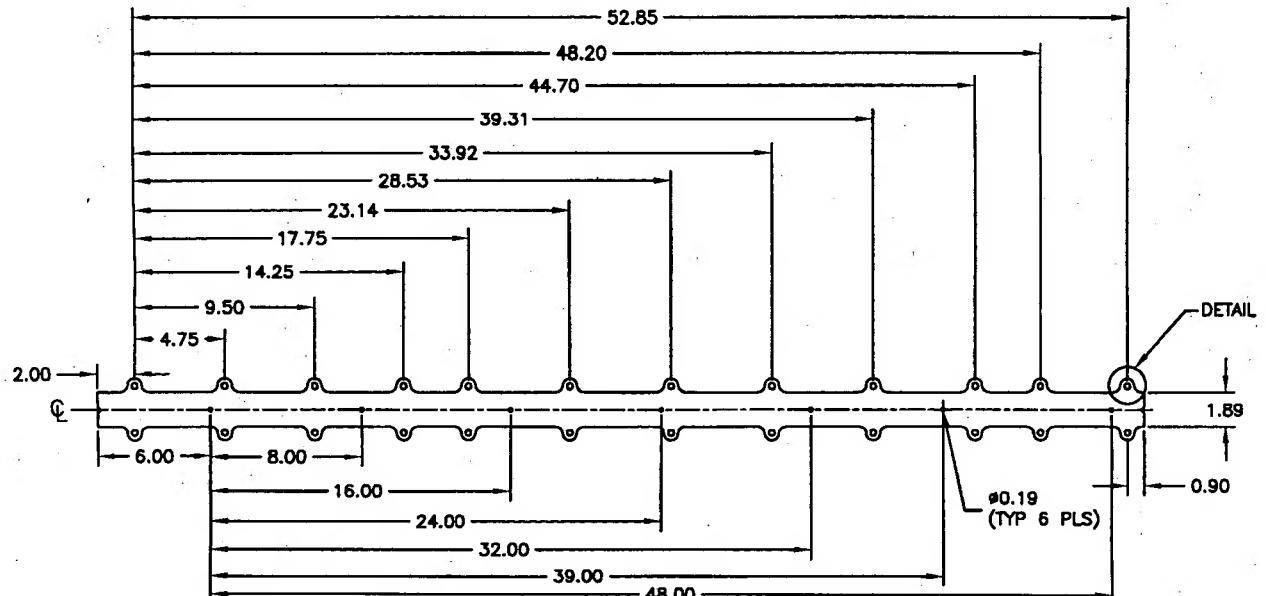
**D3536-21 GASKET**

DESIGN	CB	DRAWN BY	C.B.	DART AEROSPACE USA, INC.
CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 2 OF 6
		SCALE	1:10	

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**DART**

07-02-12  
DRAFT

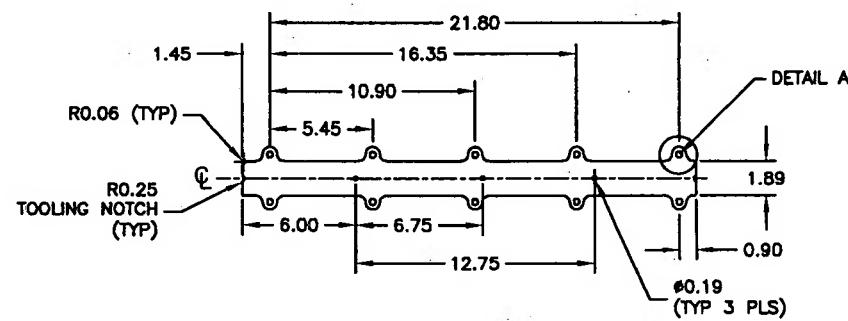


**D3536-23 GASKET**

1) TOP COPY  
2) TURN TO  
3) ENGINEERING  
4) ROLLED COPY  
5) TO AMENDMENT  
6) NOTICE  
7) DRK ORDER  
NO. 32741

**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



**D3536-25 GASKET**

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<i>PH</i>	<i>PH</i>	D3536
DATE	TITLE	SCALE
06.10.25	GASKET	1:10

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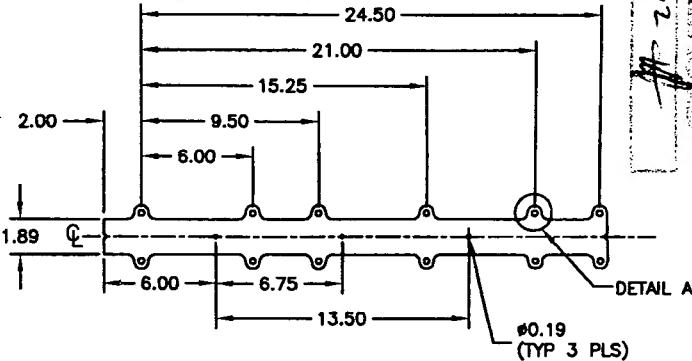
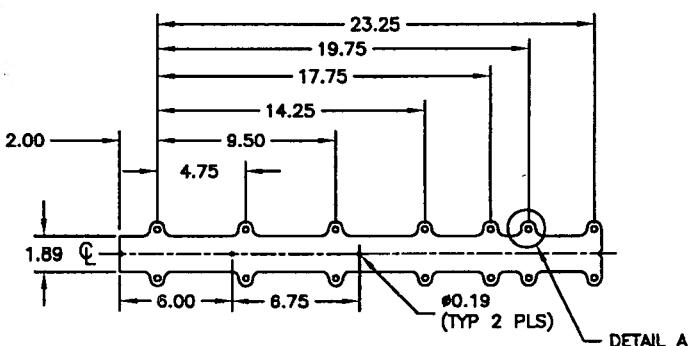
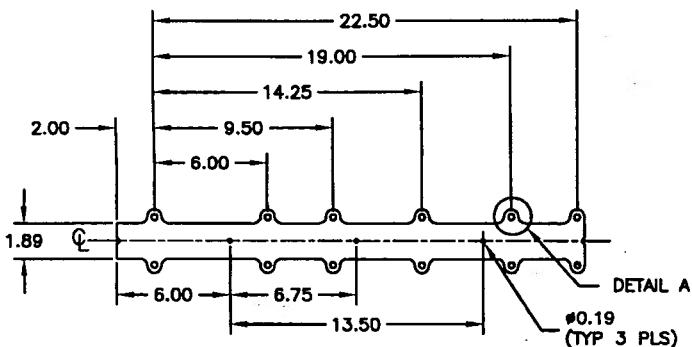
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DATE	06.10.25	TITLE	D3536	REV. A

SHEET 4 OF 6  
SCALE 1:10

07.02.12  
FREIGHT CARRIER

**D3536-33 GASKET****D3536-35 GASKET****D3536-31 GASKET**

COPY  
TO  
BRING  
ILLED COPY  
AMENDMENT  
NOTICE  
ORDER  
32/12

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\frac{1}{4}$
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- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

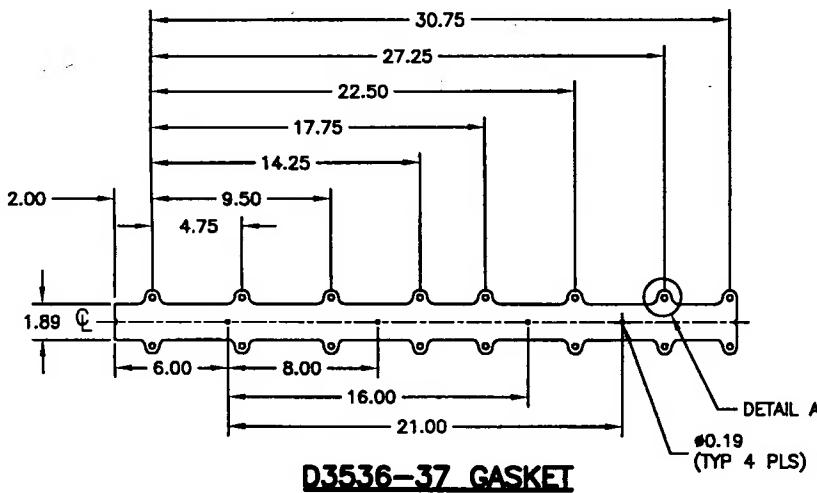
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DATE	06.10.25	TITLE	D3536
		SCALE	1:10

07.02.02

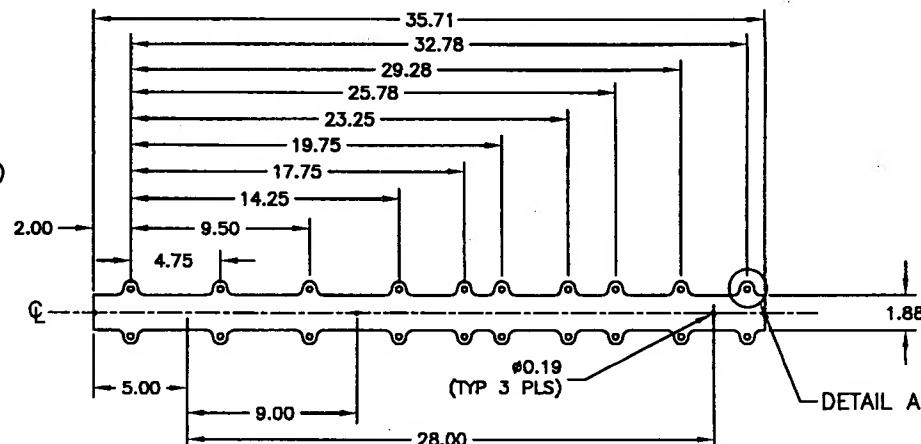


**D3536-37 GASKET**

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**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
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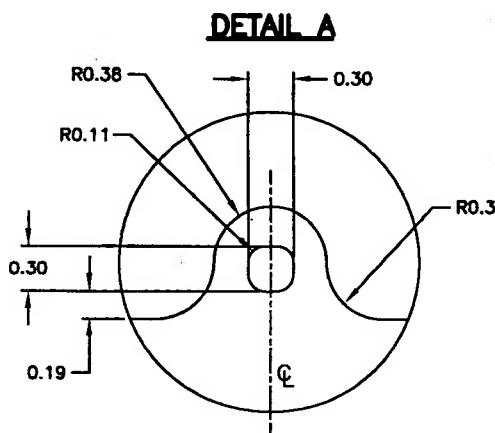


**D3536-39 GASKET**

**DART**

DESIGN <b>CB</b>	DRAWN BY <b>CB</b>	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA		
CHECKED <b>PH</b>	APPROVED <b>PH</b>	DRAWING NO. <b>D3536</b>	REV. A	SHEET 6 OF 6
DATE <b>06.10.25</b>	TITLE <b>GASKET</b>	SCALE <b>1:10</b>		

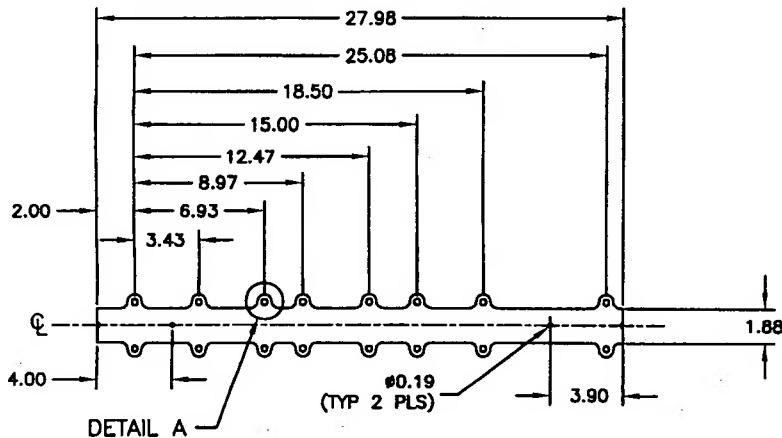
07.02.12



**D3536-41 GASKET**

**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\frac{C}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



DART AEROSPACE LTD

Work Order: 32141

Description: Gasket

Part Number: D3536-25

Inspection Dwg: D3536

Rev: A

Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST



First Article



Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 1.89	+/- 0.030	1.87	✓		VERN	
B 21.80	+/- 0.030	21.80	✓		VERN	
C 0.19	+/- 0.030	0.21	✓		VERN	
D 0.30x0.30	+/- 0.030	0.320x0.320	✓		VERN	
E						
F						
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by:	M. M.
Date:	01 06 04

Audited by:	SD
Date:	01 06 04

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	

